



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-633-011
Job Sheet 202703-A

Split

1

Part No: D205-633-011 Job Qty: 1 pcs
Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH
Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 11/29/19 Job Tracking No:
Due Date: 12/17/19 Created By: Linda Lacelle
Type: Stock Description:
Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/17/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

Oscar

[Signature]



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S236079
Part: D205-633-011
Job No: 202703-A
Serial No/Batch: S236077
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH96-57 Issue 5, FAA STC SR005921

120 QC 4	1 pcs	12/17/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS
				QC 4 - 75	78
				QC 4 - 78	9-89 NOV 2 9 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	12/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS
				Packaging 3 - 24 - B4B	78
				Packaging 3 - 25 - B4B	9-89 NOV 2 9 2019
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
135 DC - 1 - B4B	1 pcs	12/17/19	0.00 0.00	DC - 1 - B4B	9-89 NOV 2 9 2019
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/17/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21 NOV 2 9 2019
				QC 21 - SA - 53	9-89
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-011					

Plex 11/29/19 12:43 PM dart.lacelle.linda

FLDook

Location:FG082
135 - (Document Control Photocopy bluefile & type labels per PPP205-633-011 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
AN4-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
AN4-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
AN4-7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
AN5-14A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
AN5-6A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D2021-101	Eyebolt	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D2022-101	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2022-103	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2562-001	Strut 19.68"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D2565-107	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D2565-109	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D2565-111	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
MS21042L4	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0463J	Washer	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
D2563	Step Weldment Assembly	1 pcs (1 ea)	120-QC 4	5231944
D2565-101	Strut	1 pcs (1 ea)	120-QC 4	
D2565-103	Strut	1 pcs (1 ea)	120-QC 4	
D2565-105	Strut	1 pcs (1 ea)	120-QC 4	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	1	583	0
	AN4-5A	2	122	0
	AN4-6A	2	535	0
	AN4-7A	2	102	0
	AN5-14A	1	6	0
	AN5-6A	1	55	0
	D2021-101	1	6	0
	D2022-101	2	44	0
	D2022-103	2	63	0
	D2562-001	1	1	0
	D2565-107	1	4	0
	D2565-109	1	4	0
	D2565-111	1	4	0
	MS21042L4	8	4,473	0
	MS21042L5	2	553	0
	NAS1149D0463J	15	5,618	0
	NAS1149D0563J	4	1,527	0
120-QC 4	D2563	1	6	0
	D2565-101	1	8	0
	D2565-103	1	8	0
	D2565-105	1	9	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

split
3

S236077

D205-633-011

Job Sheet 202703



Tel (613) 632-5200

Fax 613 632-5246

Part No: D205-633-011

Job Qty: ~~2~~ 4x

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		Oscar
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	2 pcs	11/29/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B 2 pcs		11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-011

Location:FG082
135 - (Document Control Photocopy bluefile & type labels per PPP205-633-011 CHG001
140 - (QC21- Final Inspection - Work Order Release)

013156

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A ✓	Bolt	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
AN4-5A	Bolt	9 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	✓
AN4-6A	Bolt	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	✓
AN4-7A	Bolt	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	✓
AN5-14A	Bolt	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
AN5-6A	Bolt	4 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2021-101	Eyebolt	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2022-101	Spacer	8 2pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2022-103	Spacer	8 2pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2562-001	Strut 19.68"	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓ (x3) ✓
D2565-101	Strut	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2565-103	Strut	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2565-105	Strut	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2565-107	Strut	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2565-109	Strut	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2565-111	Strut	4 2pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	✓
MS21042L4	Nut	32 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	✓
MS21042L5	Nut	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	✓
NAS1149D0463J	Washer	60 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	✓
NAS1149D0563J	Washer	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	✓
D2563	Step Weldment Assembly	4 2pcs (1 ea)	120-QC 4	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-14A	2	301	0
	AN4-5A	4	137	0
	AN4-6A	4	698	0
	AN4-7A	4	110	0
	AN5-14A	2	20	0
	AN5-6A	2	61	0
	D2021-101	2	12	0
	D2022-101	4	60	0
	D2022-103	4	75	0
	D2562-001	2	5	0
	D2565-101	2	4	0
	D2565-103	2	4	0
	D2565-105	2	5	0
	D2565-107	2	4	0
	D2565-109	2	4	0
	D2565-111	2	4	0
	MS21042L4	16	5,799	0
	MS21042L5	4	624	0
	NAS1149D0463J	30	7,748	0
	NAS1149D0563J	8	1,319	0
120-QC 4	D2563	2	2	0

Part Specifications

Specifications could not be found.

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
16	16	16	15	AN1060JD416	WASHER
4	3	3	4	AN1060JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C
Date: 13.12.13



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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Pick list

Shipper Info

Shipper No: 11364



Order No: 20998

Customer: Delta Helicopters Ltd

Ship To: 13 26004 Twp Road 544
Sturgeon County AB T8T 0B6
Canada

Ship Via:

Scheduled Ship Date: 11/29/19

Shipping Instructions:

ALWAYS SHIP FEDEX PRIORITY UNLESS OTHER WISE INDICATED

FedEx Priority Acct #129884762

If it is too large for FedEx then ship Day & Ross Account # 049083

SHIP COMPLETE

Part	Customer Part	Part Name	Change No	Release Qty	Loaded Qty	Loaded Count	Location	Master Unit	Containers	Serial No/Batch	Qty	Gross Weight	Oldest
D205-633-011	D205-633-011	Heli-Access-Step™ - High Gear, Fits LH or RH	CHG001	1	0	0			0		0	0	
HT-300-CW	HT-300-CW	Series 300 Compressor Wash System		1	0	0	FG035		1		1	0	7/23/19
									S199841	S199841	1	0	7/23/19 1:05 PM

① 30 x 13 1/2 x 24 1/2
at 76 lbs

DAS
78
9-89

NOV 29 2019